



DPG Frühjahrstagung Münster

Next Generation Batteries: Hopes and Problems

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German Aerospace Center and
Helmholtz Institute Ulm Electrochemical Energy Storage



- Center of Excellence for research in electrochemical energy storage
- Founded in Jan. 2011
- New building on University Ulm campus for 80 scientists (now 103+20 at KIT)
- DLR battery modeling activities are integrated into HIU



Karlsruher Institut
für Technologie



Universität Ulm



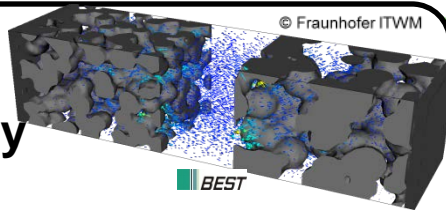
Zentrum für
Sonnenenergie- und
Wasserstoff-Forschung
Baden-Württemberg



Deutsches Zentrum
für Luft- und Raumfahrt

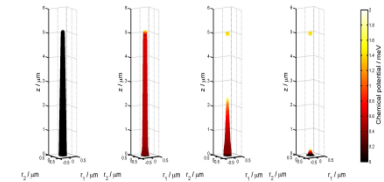
<http://www.hiu-batteries.de/>

Li batteries: Electrochemistry and transport



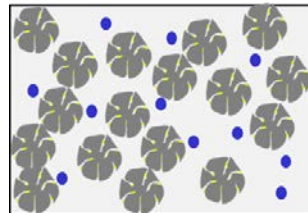
Understanding and optimization of influence of microstructure on function and life time

Battery safety



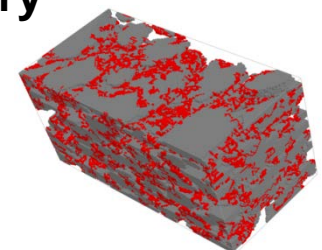
Understanding of degradation mechanisms. Theory for electrolytes

Metal-Sulfur cells: Redox-chemistry, Transport and nanostructures



Analysis of cycleability and reversibility

Metal-air cells: Multi-phase Chemistry and reversibility



Improvement of bifunctional air oxygen electrode

Li resources / Cost:

~13.000 t/a Li are currently produced for world market of Li ion batteries

TESLA Gigafactory



Source: <http://tesla.com>

5.000 t/a Li for
car batteries

8.000 t/a Li for
PowerWall batteries

Estimated 10 more gigafactories are under consideration worldwide

United States Geological Survey 2017

	Mine production		Reserves ⁵
	2015	2016 ^e	
United States	W	W	38,000
Argentina	3,600	5,700	2,000,000
Australia	14,100	14,300	1,600,000
Brazil	200	200	48,000
Chile	10,500	12,000	7,500,000
China	2,000	2,000	3,200,000
Portugal	200	200	60,000
Zimbabwe	900	900	23,000
World total (rounded)	⁶ 31,500	⁶ 35,000	14,000,000

Resources

About
49.000.000 t

The best performing cathodes are based on **Nickel Mangan Cobalt (NMC)** materials

	Mine production		Reserves ⁷
	2015	2016 ^e	
United States	6760	690	21,000
Australia	6,000	5,100	⁸ 1,000,000
Canada	6,900	7,300	270,000
China	7,700	7,700	80,000
Congo (Kinshasa)	63,000	66,000	3,400,000
Cuba	4,300	4,200	500,000
Madagascar	3,700	3,300	130,000
New Caledonia ⁹	3,680	3,300	64,000
Philippines	4,300	3,500	290,000
Russia	6,200	6,200	250,000
South Africa	3,000	3,000	29,000
Zambia	4,600	4,600	270,000
Other countries	11,600	8,300	690,000
World total (rounded)	126,000	123,000	7,000,000

Resources:
25.000.000
(Congo, Zambia)
+
120.000.000
on the floor of
Atlantic, Indian and
Pacific Oceans

Cobalt supply chain:

Byproduct of Ni or Cu mining
Co production is falling in 2016
Reserves sufficient to run 80.000.000
electric cars



Co is heavily
associated with
children labour
(Estimated 40000
child miners
Amnesty
International 2016)

Cationic Shuttles

**Sodium Ion
Battery**

**Magnesium
Battery**

**Zinc
battery**

**Calcium
Battery**

**Aluminum
Battery**

„multivalent shuttles“

Anionic Shuttles

**Chloride Ion
Battery**

**Fluoride Ion
Battery**

Partly great promises for improving sustainability, cost, safety, energy density

→ but no system commercialized, yet, due to novelty and scientific/technical obstacles

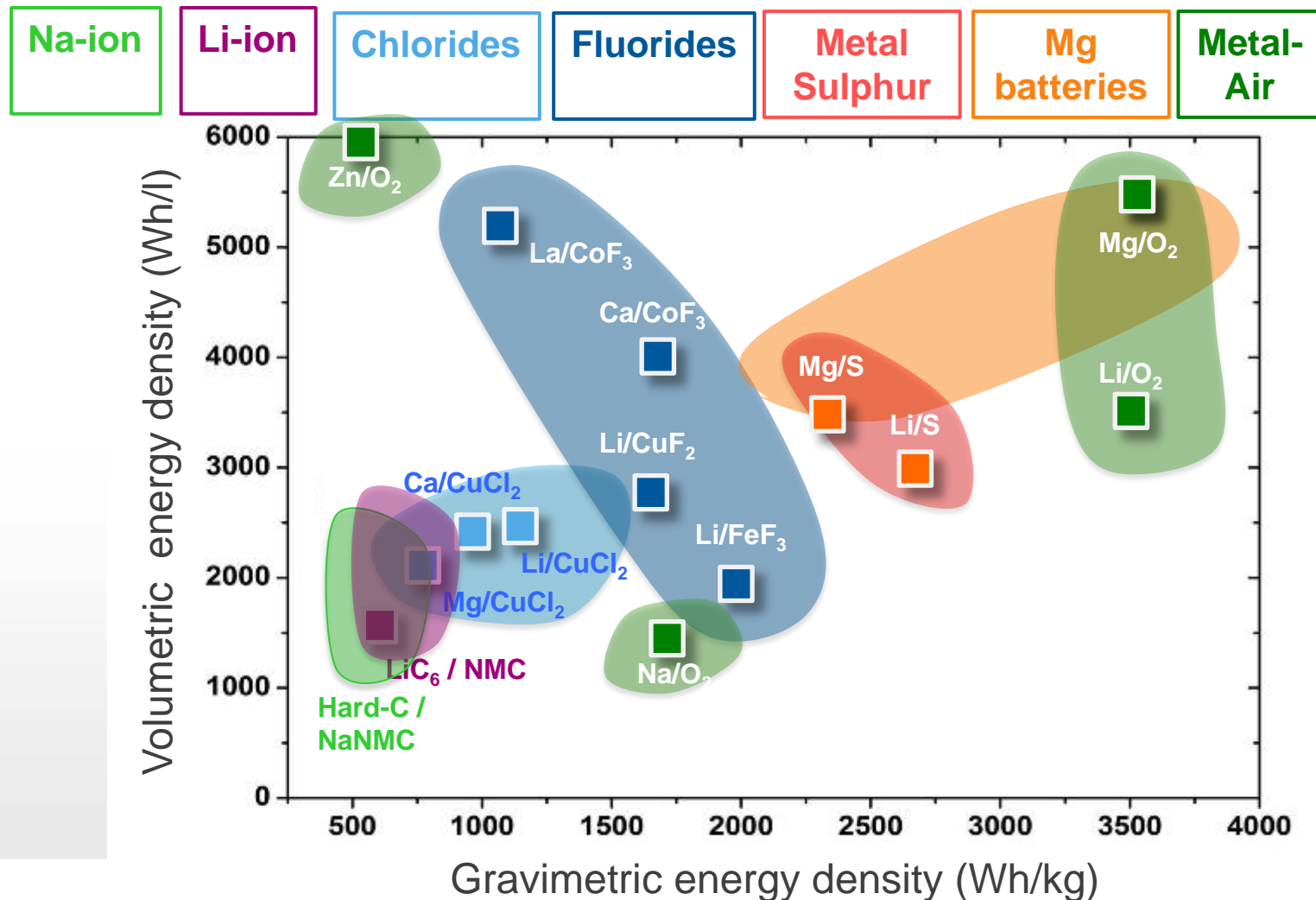
Element	Charge of ion	crystal ionic radii /pm ¹	Earth crustal abundance / ppm by weight ²	Price (pure) ³ US\$ per 100g	specific capacity		Potential vs. NHE/V
					mA·h·g ⁻¹	mA·h·cm ⁻³	
Li	1	90	20	27	3862	2047	-3.04
Na	1	116	24000 + 10.8 g/L in seawater	25	1166	1130	-2.71
Mg	2	86	23300	3.7	2206	3840	-2.37
Ca	2	114	41500	20	1338	2006	-2.87
Zn	2	88	70	5.3	820	6845	-0.76
Al	3	68	82300	15.7	2980	8050	-1.66
Cl	-1	167	145 + 19.4 g/L in seawater	0.15	-	-	used only as shuttle

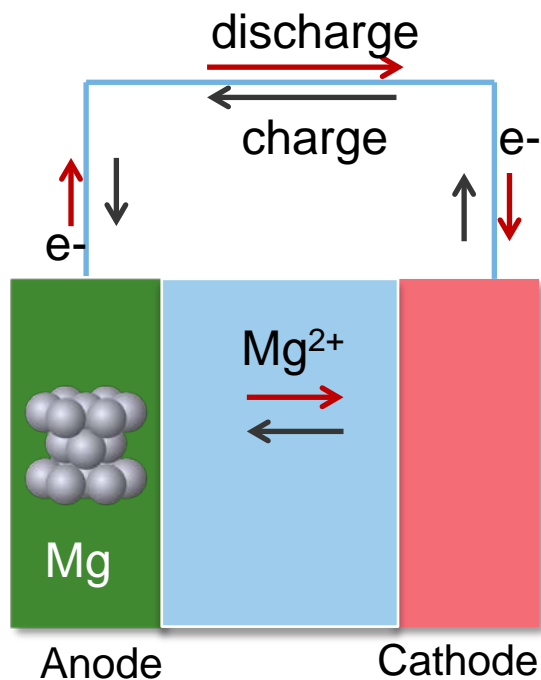
¹For coordination number 6, from R. D. Shannon "Revised effective ionic radii and systematic studies of interatomic distances in halides and chalcogenides". *Acta Crystallogr A*. 32 (1976) 751–767.

² David R. Lide, ed., CRC Handbook of Chemistry and Physics, 89th Edition (Internet Version 2009)

³ www.chemicool.com

Theoret. storage capacities of electrochemical couples of Li Ion- and post-Li batteries (materials basis)

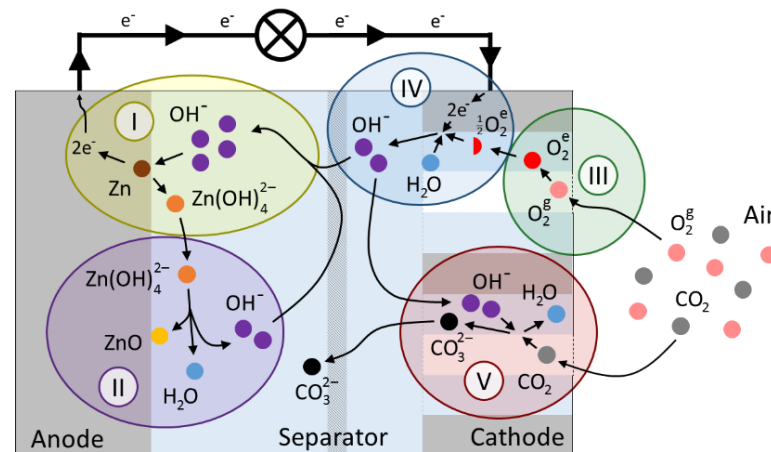
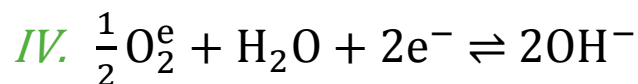
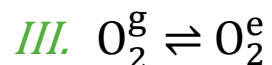
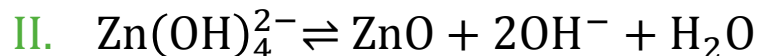
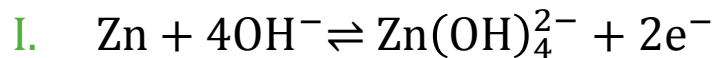




	Li	Mg
Atomic weight	6.9	24.3
Ionic radius	90 pm	86 pm
Ionic charge	+ 1	+ 2
Reduction potential	- 3.04 V	- 2.37 V
Density	0.53 g/cm ³	1.74 g/cm ³
Gravimetric capacity	3861 mAh/g (Li) 372 mAh/g (LiC₆)	2205 mAh/g
Volumetric capacity	2061 mAh/cm³	3832 mAh/cm³

- Mg offers good handling and operational safety.
- **No dendrite formation** with Mg metal as anode → major safety issue with Li metal batteries.
- Mg is naturally 1000x more abundant on earth than Li.
- **Mg/S offers theoretical 3200 Wh/L compared to theoretical 2800 Wh/L for Li/S**
- **But: Sulfur cathode needs special electrolyte for Mg!**
- **Mg anode is easily passivated with most of the known electrolytes**

- Chemical Reactions**

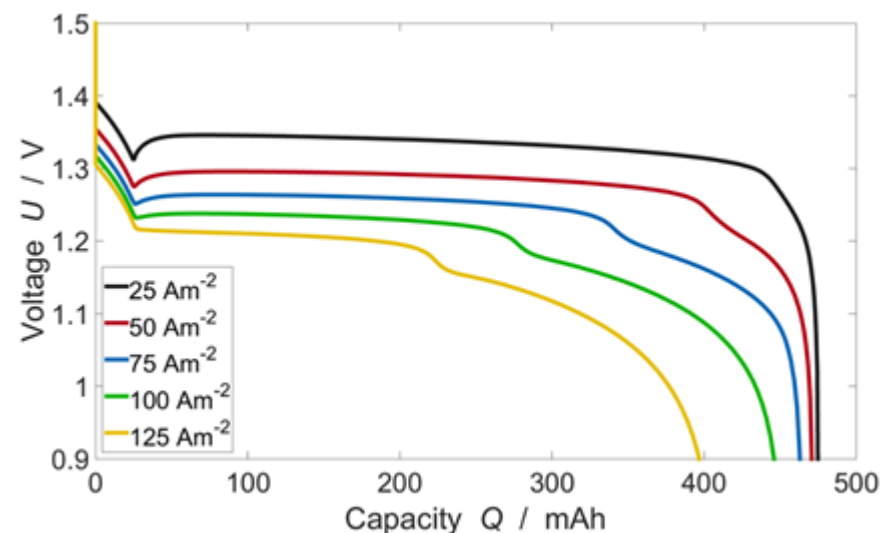


- Specific energy:** 1086 Wh·kg⁻¹

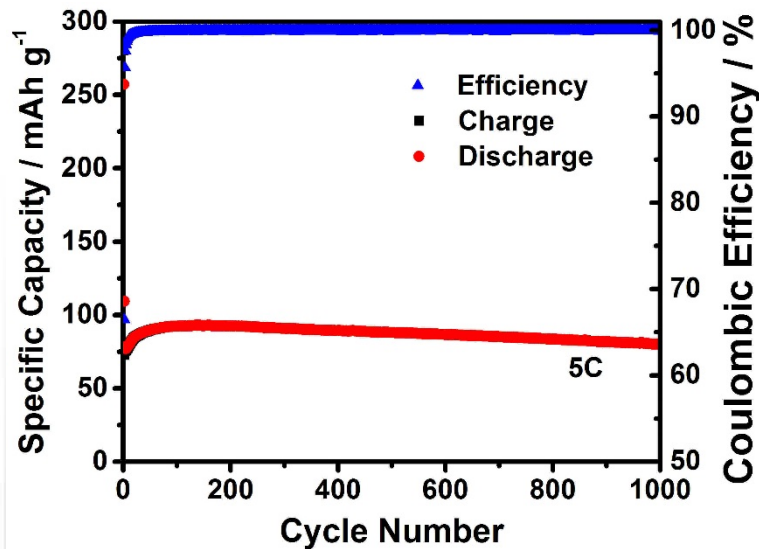
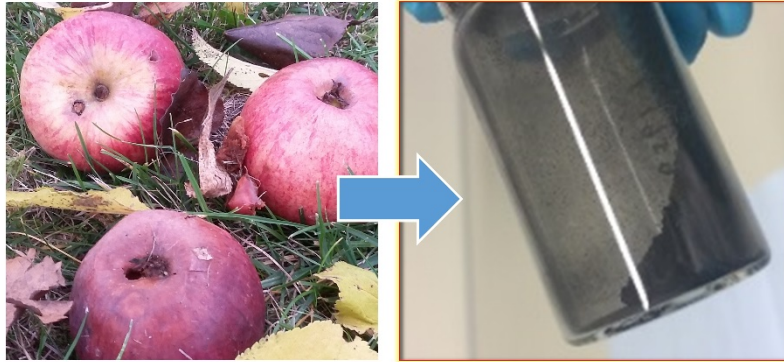
Energy density: 6090 Wh·l⁻¹

Low cost and safe

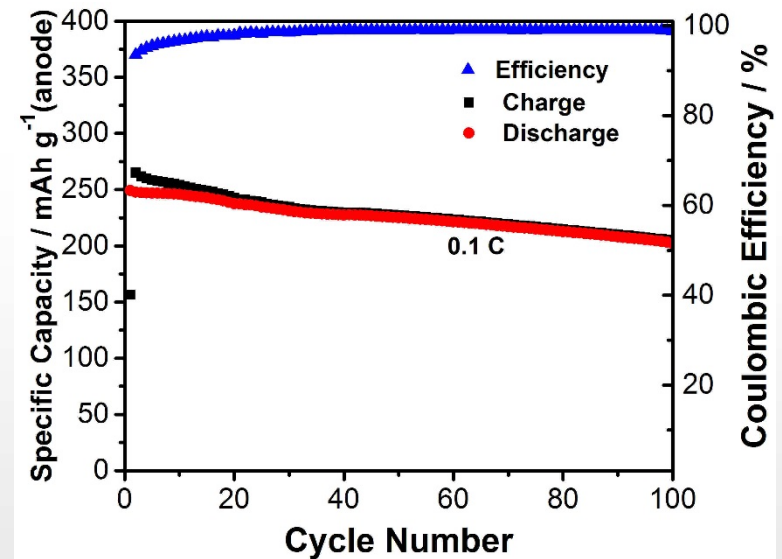
- Challenges include: Zn **dendrites**, electrolyte **carbonation**, Zn **passivation**
- Alternative electrolytes needed (ionic liquids, neutral electrolytes)**



Na-ion cell with hard carbon anode made of apple biowaste



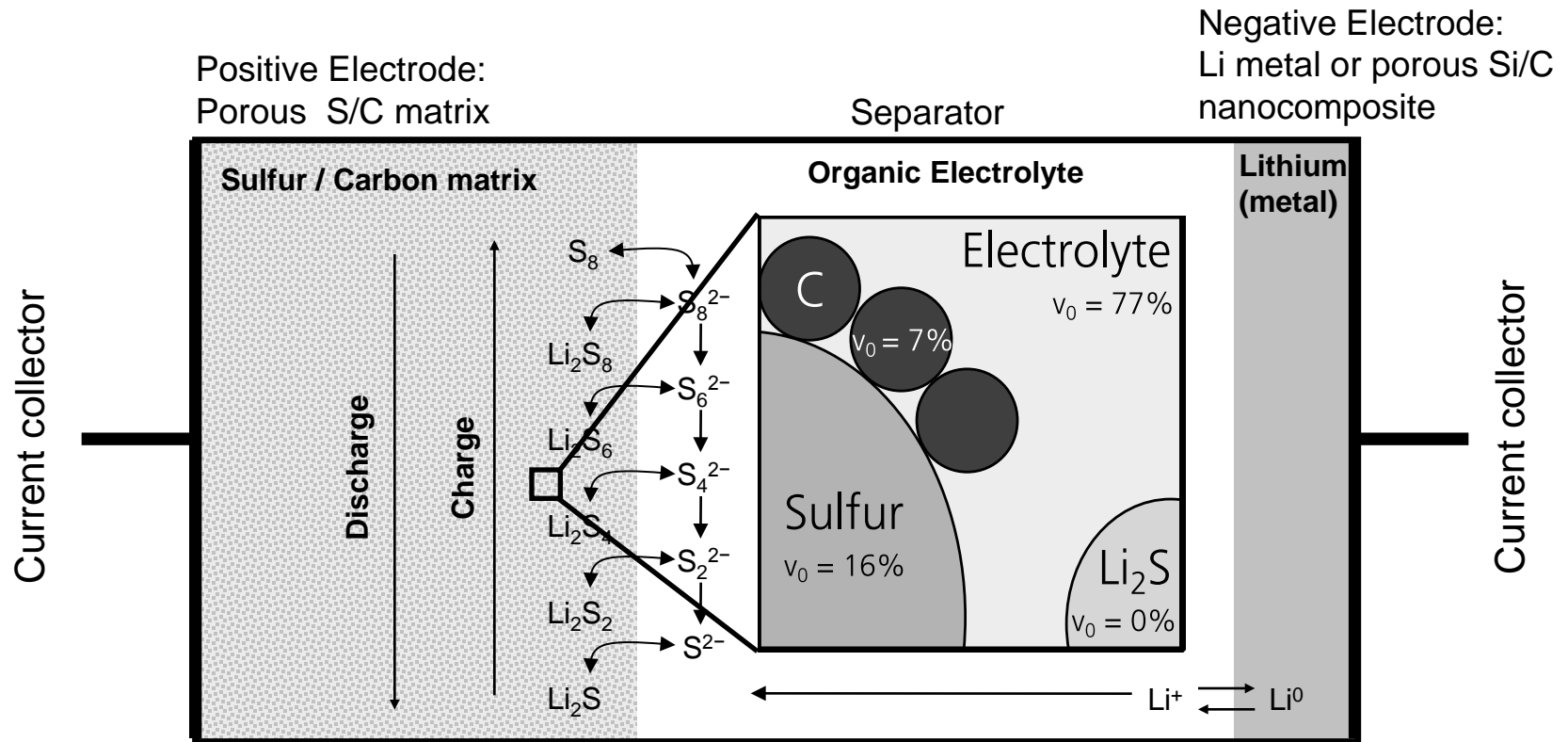
NaNMC – Apple Hard Carbon



L. Wu et al., ChemElectroChem (2015) doi: 10.1002/celc.201500437

<http://www.swr.de>, Landesschau aktuell: „Forschung am Ulmer Helmholtz-Institut: Batterien aus Apfelresten“

Example: Metal-sulfur battery (Cobalt free)



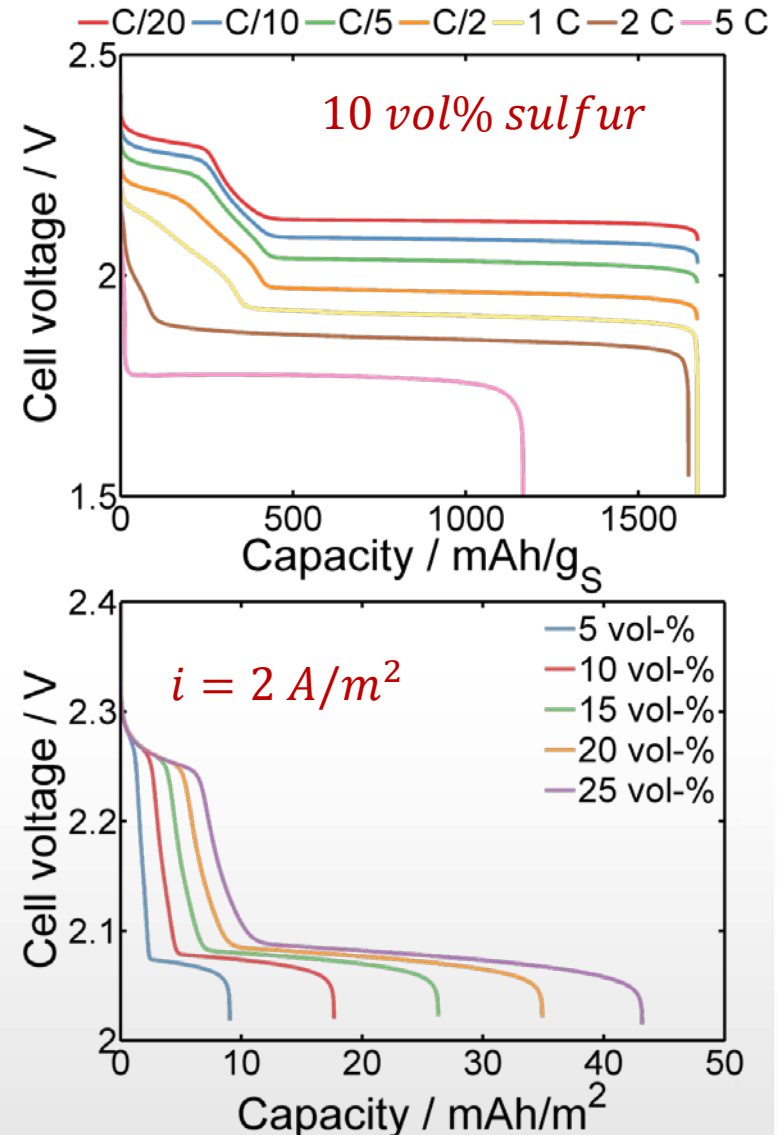
Complex chemistry, complex multi-phase behavior, Redox shuttle

Base model (without degradation)

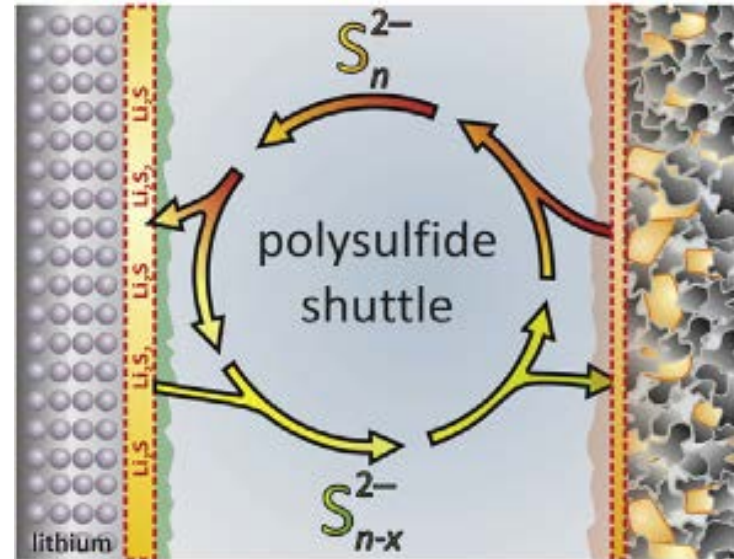
- S/C composite electrode
- Variation of current amplitude (C-rate)
 - Influence on
 - Transport
 - Kinetics
- Variation of sulfur content
 - Increase in capacity
 - No pore clogging included



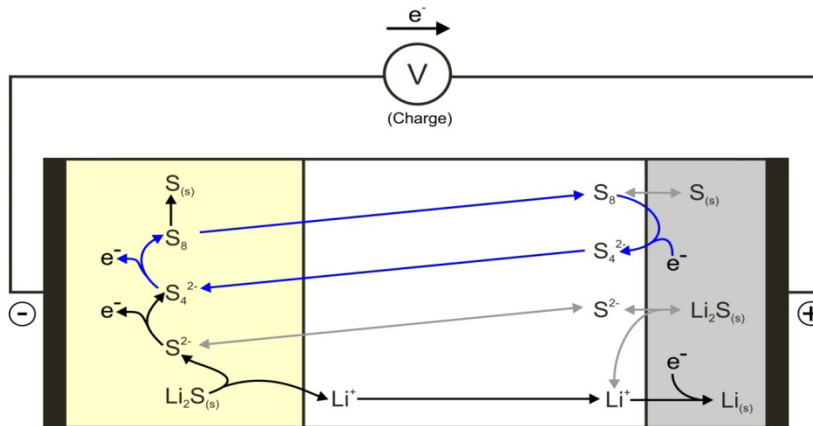
Validated with experiments of Canas et. al (2014) at the DLR in Stuttgart



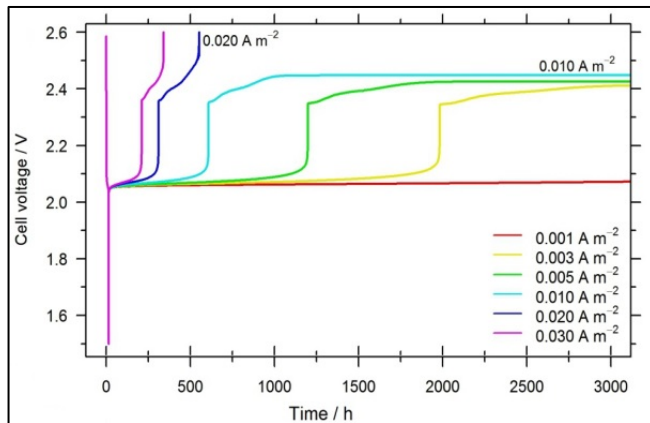
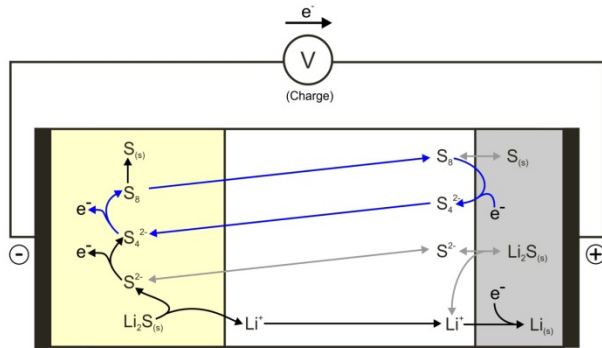
- Partial reduction of dissolved polysulfides at negative electrode during charge
 - Precipitation of Li_2S
- ➔ Coulombic efficiency ↓
Capacity decay



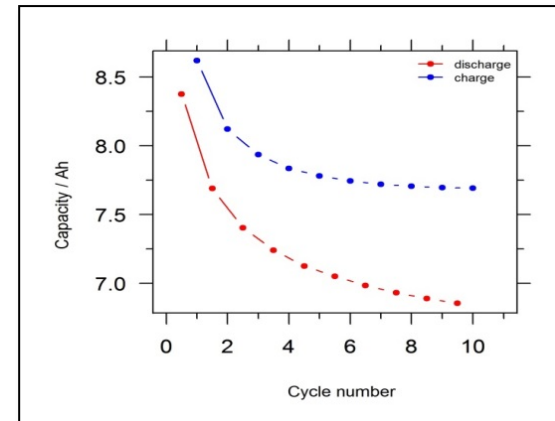
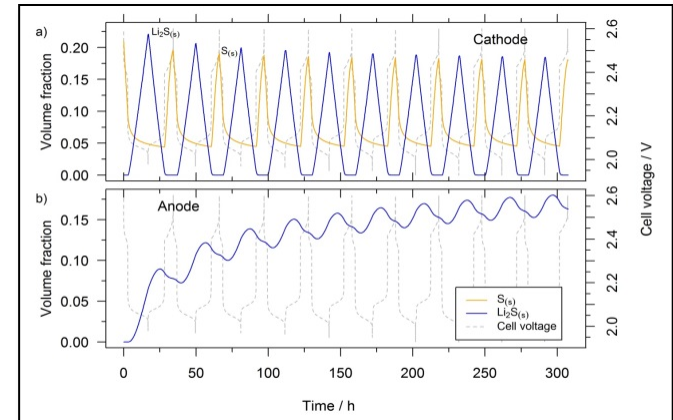
Busche, Martin Rolf, et al. *Journal of Power Sources* 259 (2014): 289-299.



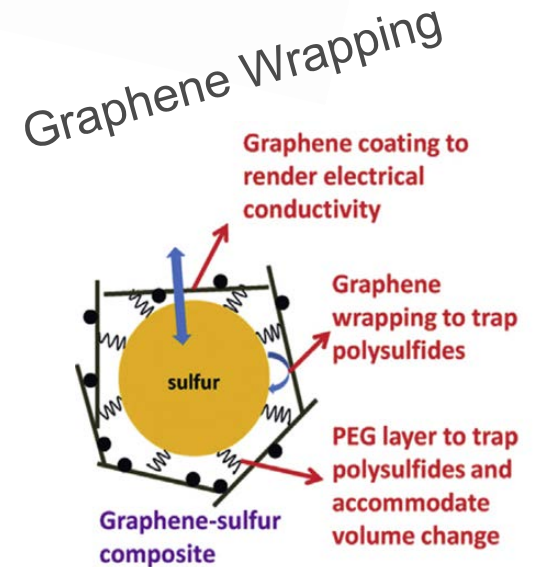
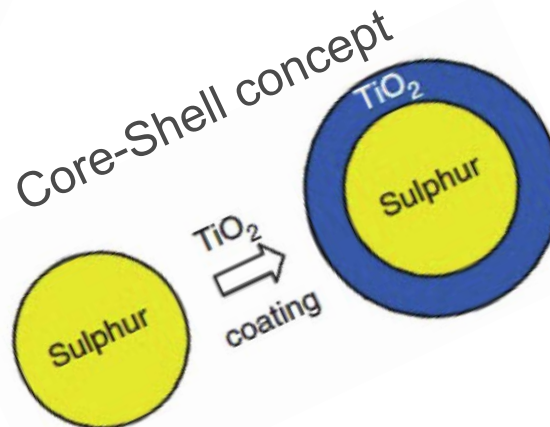
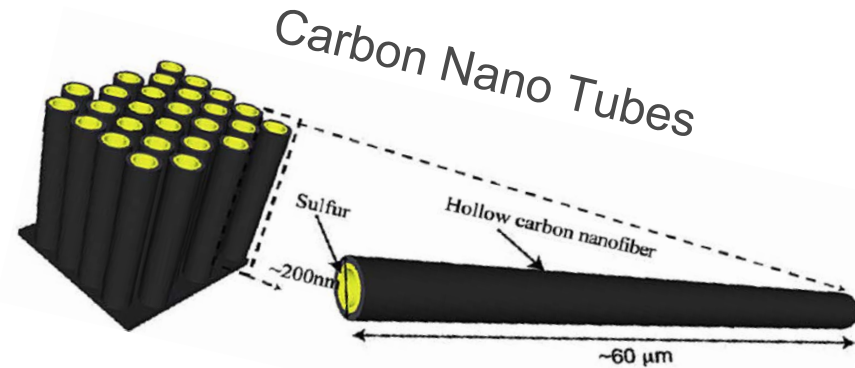
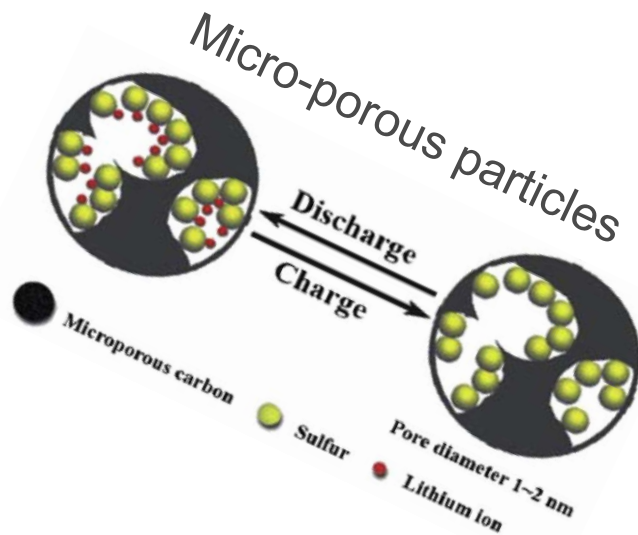
Infinite charging at small currents



Capacity decay during cycling



Different approaches to retain sulfur species...



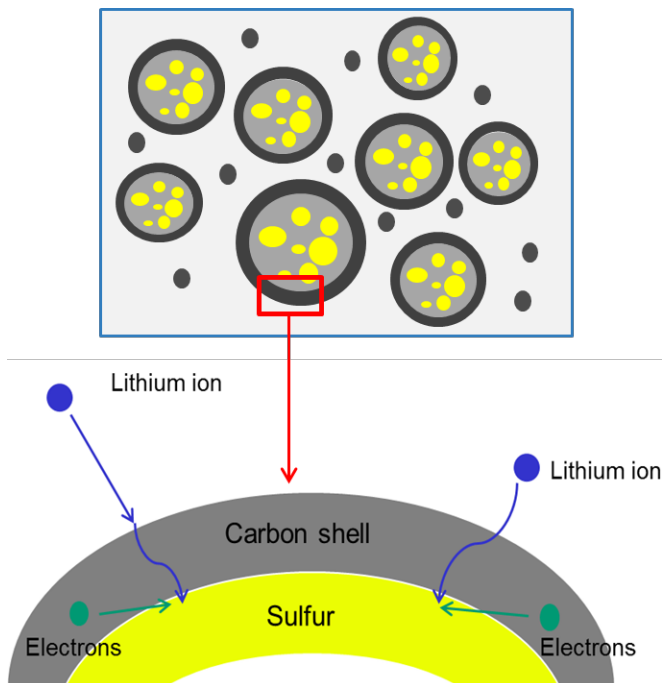
L. Chen et al, *J. Power Sources*,
267 (2014) 770–783.

Goal: Investigation of fundamental limiting effects

Single particle model

- Model 1

→ Solid carbon shell

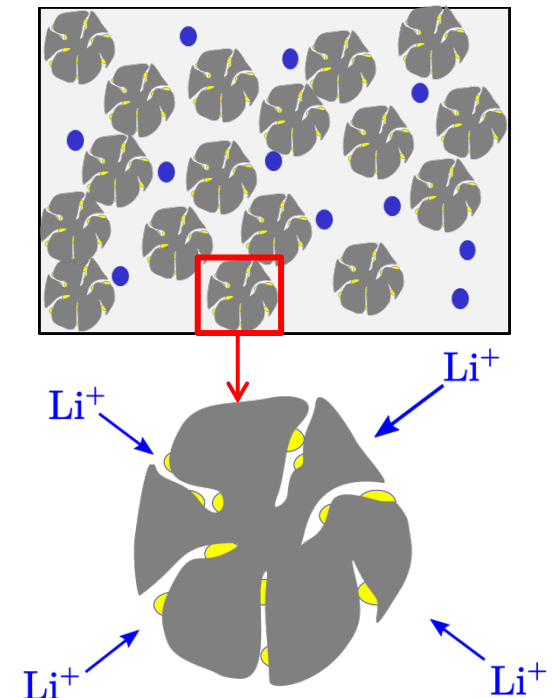


Particle surface:

- $\phi^{\text{ref}} = \text{const.}$
 - $c_{\text{Li}^+} = \text{const.}$
- Only Li enters particle

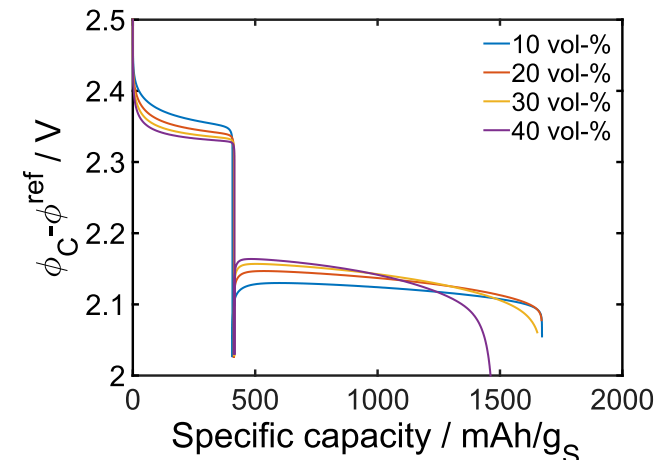
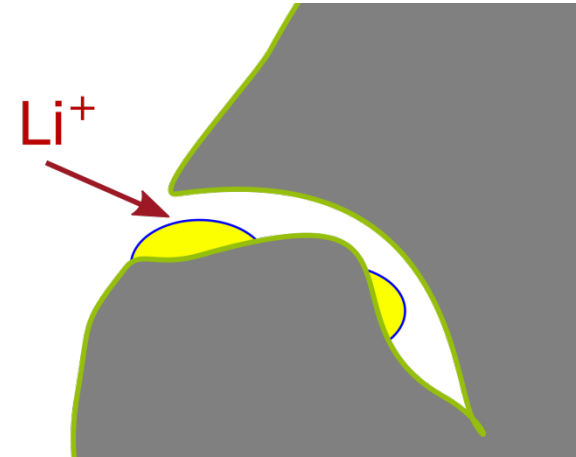
- Model 2

→ Microporous sphere



Structural effects

- Nucleation of S_8 / Li_2S
 - Pore space is reduced
 - Li_2S needs much more volume
- Effective transport + pore clogging
 - Hindered diffusion in porous media
 - $D_i^{eff} = D_i^0 \varepsilon_{elyte}^{1.5}$
- Passivation of active surface area by S_8 / Li_2S
 - Solid reaction products are electronically non-conducting



Transport overpotential

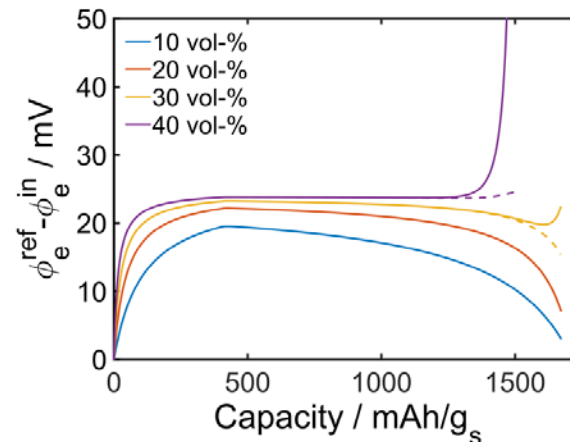
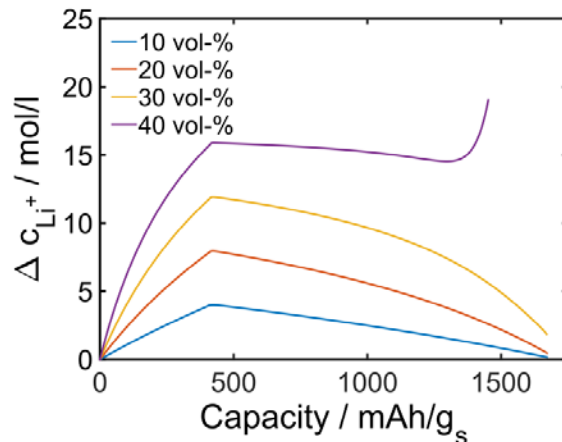
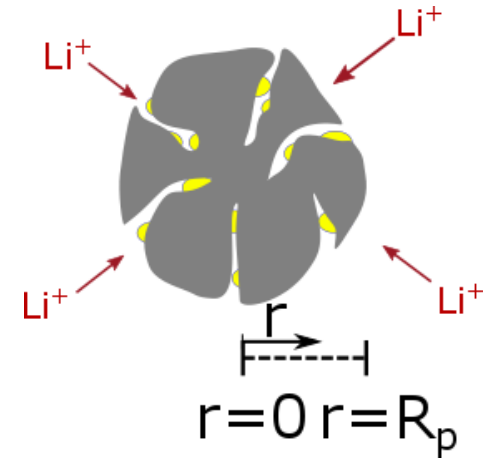
- Li^+ transport into particle

$$\dot{N}_{\text{Li}^+} \Big|_{r=R_p} = -D_{\text{Li}^+}^{\text{eff}} \frac{\partial c_{\text{Li}^+}}{\partial r} \Big|_{r=R_p} - D_{\text{Li}^+}^{\text{eff}} c_{\text{Li}^+} \frac{z_{\text{Li}^+} F}{RT} \frac{\partial \phi_{\text{elyte}}}{\partial r} \Big|_{r=R_p}$$

- Transport against gradient in c_{Li^+}

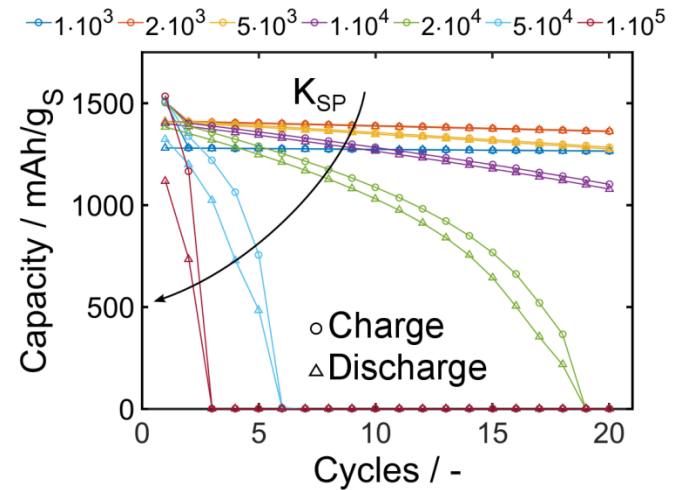
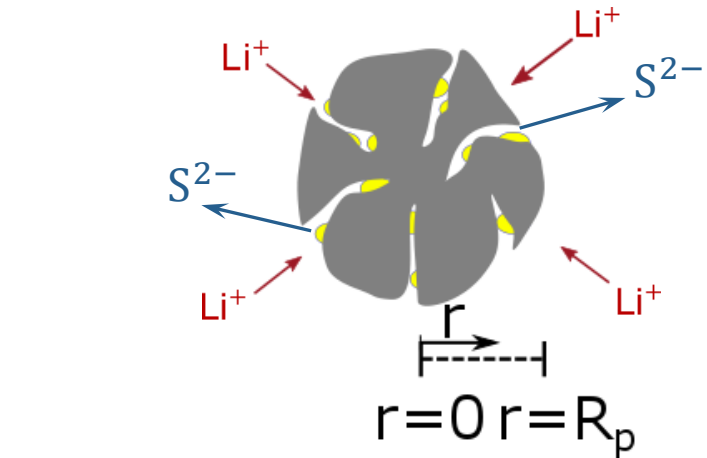
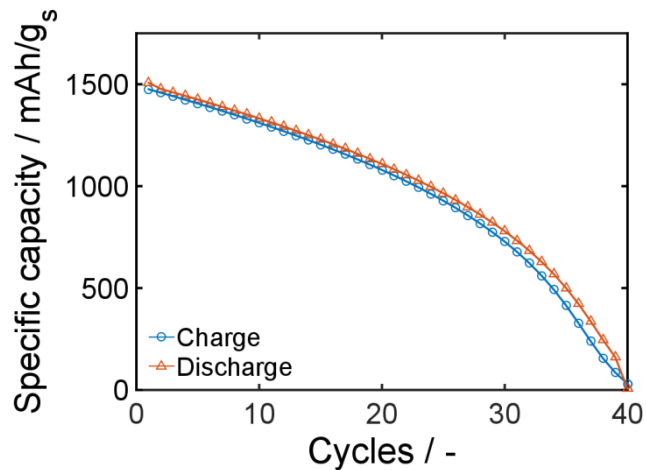
➔ Additional transport resistance

➔ Additional driving force for polysulfide loss



Cycling & degradation

- Loss of S^{2-}
→ Capacity fade
 - Influence of Li_2S solubility
→ Low solubility = long cycle life
- Suitable choice of electrolyte system



Encapsulation is good idea, but creates additional problems

- In the long run alternatives for Li ion batteries are necessary
- There are many theoretical alternatives for Li – ion batteries
- Each alternative, so far, is plagued with many problems
- Working cells do exist only on Lab scale
- Counter measures for existing problems very often create additional (interesting) research problems
- Theory and simulation helps to improve the understanding of the nonlinear interplay of transport and reactions



Thank you for your attention!

Opportunity

PhD positions available

<http://www.hiu-batteries.de>

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